# "What is metal free leather?"

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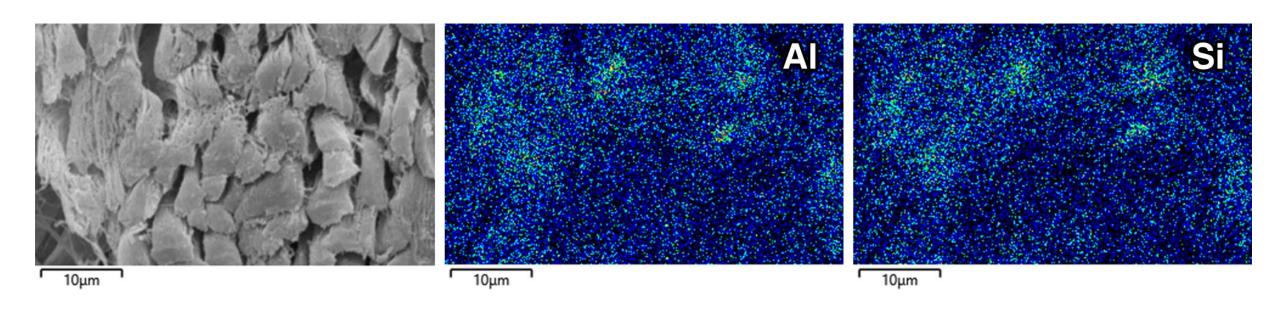
#### Introduction

- Who in this room produces metal free leather? Or produces chemicals for metal free leather? Or has helped develop metal free leather?
- Seems a simple question; but what if you ask a member of public?
  - Are we misleading public with our adverts and marketing?
- The questions around terminology and methods of analysis arose during a research project on aluminosilicates
  - Highlighting the issue with current terminology (BS ISO 15115:2019) and methods of analysis (BS EN ISO 17072-2:2022)
  - Early on the question raised are aluminosilicates a metal tannage?



#### Aluminosilicates as an example...

Aluminosilicates contain aluminium... but that aluminium is bound into a complex structure and is not free.

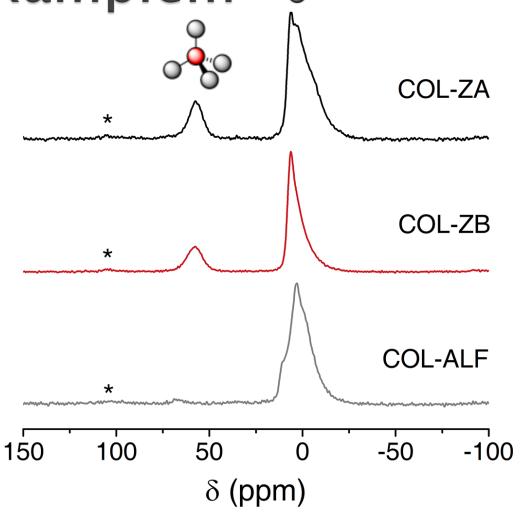




For further reading see: Green Chem., 2023, **25**, 4260, DOI: 10.1039/d3gc00381g

## Aluminosilicates as an example...

- Further supported with aluminium NMR.
- Demonstrates a difference between aluminosilicates (ZA and ZB) and a traditional aluminium triformate.
- It is not pure aluminium that is binding into the collagen structure.



 $\bigcirc$  = Al



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#### Testing methodology...

- But what happens if you analyse it by ISO 17072?
  - Full and complete digestion in very strong acids (HF)
  - Aluminium is shown as present
  - So is it a metal tannage?
- Consider an analogous situation... What happens if we analysed toothpaste by the same method?
  - Fluorine present
  - Are we brushing our teeth with fluorine?



### Concluding remarks and questions...

- Aluminosilicates contain aluminium but this aluminium is not 'free' and the tannage does not behave like aluminium.
  - It could be argued as not being a metal tannage at all! It is an inorganic complex...
  - "Hide or skin converted to leather, where the total content of all tanning metals (Cr, Al, Ti, Zr, Fe) in the leather is less than or equal to 0,1 % (mass of all metals/total dry weight of leather)"
- Even if the tannage does come out of the leather it does so as an aluminosilicate – not free aluminium!



### Concluding remarks and questions...

- Questions our method of analysis and our way of defining leathers.
- Incorrect classification (ISO 15115) could stifle innovation.
- We should redefine or remove the term metal-free leather
  - Instead of assessing leather as metal-free should we instead be assessing for free metal?



# Thank you for listening

